

## 3D Printing Solutions For High Performance Materials



**MAGIC-HT-PRO** 

Build Volume: 310×310×410 mm

Printing Temperature: Up to 500°C

**Hot Bed Temperature:** : Up to 200°C

Chamber Temperature: Up to 120°C

**Extrusion System: Individual Lifting Liquid Cooling Dual Extruder** 

Majority of the Materials on Market: PEEK, CF-PEEK, PEKK, CF-PEKK, PEI

1010/9085, PPSU, PC, CF-PC, PA, CF-PA, GF-PA, ASA, ABS, CF-ABS, PETG, HIPS, TPU, PLA, CF-PLA, PVA...

Item	MAGIC-HT-PRO		
Printing Size $(L \times B \times H)$		310×310×410 m	m
Machine Size	Machine Size: 702×625×800 mm		Total Dimension: 702×625×1605 mm
$(L \times B \times H)$	Pedestal Size: 702×625×805 mm		
Packing Size (L × B × H)	Machine: 780×690×980 mm		Pedestal: 780×690×980 mm
Weight	Printer	Pedestal	Total Weight
Net Weight	122 KG	77 KG	199 KG
Gross Weight	150 KG	105 KG	255 KG
Power	200~250 V (Normal) , 50~60 Hz 3000W 100~130 V (Transformer Needed) ,50~60 Hz 3000W (Printer) 100~250 V, 50~60 Hz (Normal) 50W 100~130 V (Transformer Needed) 50W (Pedestal)		Total Power 3050W



## **3D Printing Solutions For High Performance Materials**

	Principle:	Fused Filament Fabrication	
	Extrusion System:	Individual Lifting Liquid Cooling Dual Extruder	
	Filament Diameter:	1.75 mm	
	Position Resolution:	X/Y: 12.5 μm Z: 1.25 μm	
	Printing Speed:	0 – 150 mm/s	
	Printing Platform:	Carbon Fiber Plate, Slot Quick Detachable	
	Print Bed Temperature:	200°C	
	Heated Bed Materials:	Silicon	
	Printing Platform Auto Calibration:	Support	
	Power Failure Recovery:	Support	
	Supporting Materials:	PEEK, CF-PEEK, PEKK, CF-PEKK, PEI 1010/9085,	
		PPSU, PC, CF-PC, PA, CF-PA, GF-PA, ASA, ABS,	
Common		CF-ABS, PETG, HIPS, TPU, PLA, CF-PLA, PVA	
	Layer Thickness:	0.05 - 0.3 mm	
	Nozzle Diameter:	0.4 mm (Default), 0.6 mm, 0.8 mm,1.0 mm	
		(Choosable)	
	Extruder Temperature:	500 °C	
	Connection Control:	Wi-Fi, LAN, SD Card	
	Suggest Operating Environment:	15-30°C, relatively humidity 10-90%, No	
		Moisture Condensation	
	Storage Temperature:	-25 - 55 °C, relatively humidity 10-90%, No	
		Moisture Condensation	
	Technology Certification:	CE, RoHS	
	Air Filter:	Activated Carbon Filters (Choosable)	
	Supplied Software:	IEMAI 3D EXPERT, Cura, Simplify3D	
Software	Operating System:	Windows 64 Bit	
Software	File Type:	STL, OBJ, 3MF	
	Output:	GCODE	
	Power Failure Recovery		
	Filament Absent Warning		
Footywee	Auto-Shut Down System		
Features	Individual Lifting Liquid Cooling Dual Extruder		
	Moisture-Proof Cabinet		
	Camera Monitoring (Choosable)		